

Date: Wednesday, 1/9/2008 3:42:12 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: QUICK RELEASE FASTENER		
Job Number	: 36698					
Estimate Number	: 10131					
P.O. Number	: N/A		Part Number	: D2372		
This Issue	: 1/9/2008	S.O. No. : N/A	Drawing Number	: D2372 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 31924		Material	: N/A		
Written By			Due Date	: 1/21/2008		
Checked & Approved By			Qty:	20	Um:	Each
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: 5413 <i>C 08/01/10 20</i> Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black		

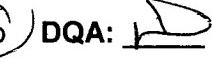
2.0	D2372	Quick Release
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) QUICK RELEASE		

3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage <i>Pc 8/01/16 20</i>		

4.0	QC6	DIMENSIONAL CHECK
		 <i>Plates are on the Bag 8/08/01/17 +20</i>
Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2372		

5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 5730 <i>Pc 8/01/17 20</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 02/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(qc)

Comment: FINAL INSPECTION/W/O RELEASE

1/9/08/18

Job Completion



~2008/1/17

V

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

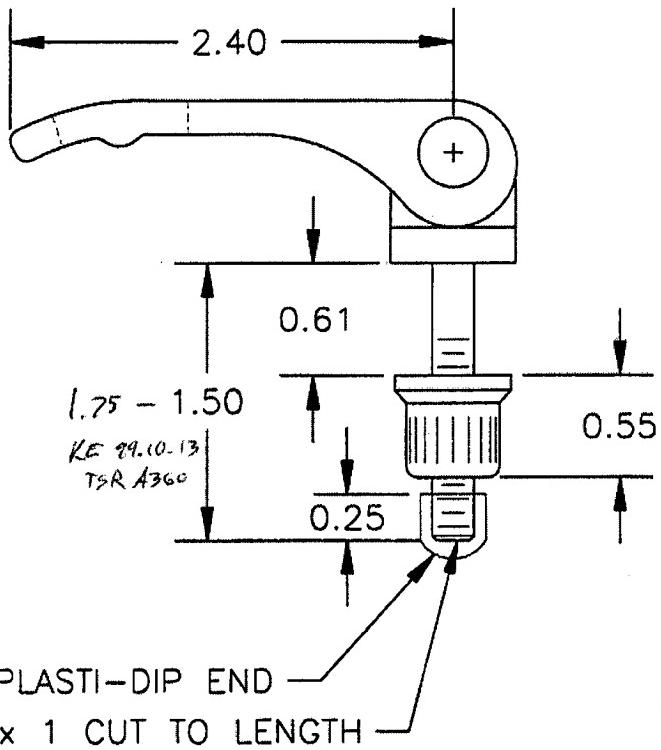
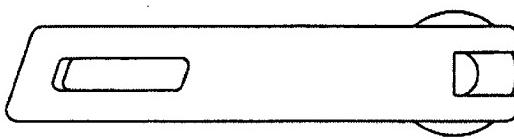
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24		REV. A SHEET 1 OF 1 SCALE

RELEASED
96 06 10 AM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *36698*

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST: 135809325

*** SALES RECEIPT ***

STATION #: 01 DATE: Jan-14-2008 3:10 pm
CUSTOMER #: 6329577
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL
LE
SERVED BY: NICK INV# KA187092

CODE	DESCRIPTION	
PO NUMBER P000005413		
21149 BIKE PART		84.00
20 @	4.20	
VISA	88.20	SUBTOTAL 84.00
		GST 4.20
		PST 0.00
		TOTAL 88.20

GAS PRICES ON THE RISE, BUY A BIKE! WIN-
WIN STAY FIT AND LOSE WEIGHT

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *

REF ID:

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